



Material - UNI G17NiCrMo13-6

Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - UNI G17NiCrMo13-6 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

| Chemical Composition | | | Heat Treatment | |
|----------------------|------|---------------|---|-----------|
| Carbon | C % | 0.150 - 0.190 | | |
| Silicon | Si % | 0.500 max. | | |
| Manganese | Mn % | 0.550 - 0.800 | Normalising or Annealing or Hardening + Tempering | |
| Phosphorus | P % | 0.015 max. | | |
| Sulphur | S % | 0.015 max. | | |
| Chromium | Cr % | 1.300 - 1.800 | | |
| Molybdenum | Mo % | 0.450 - 0.600 | | |
| Nickel | Ni % | 3.000 - 3.500 | | |
| Vanadium | V % | 0.050 max. | Mechanical Properties | |
| Copper | Cu % | 0.300 max. | Tensile Strength in Mpa | 750 - 900 |
| Iron | Fe % | Balance | Yield Strength in Mpa | 600 min. |
| - | - | - | Elongation in % | 15 min. |
| - | - | - | Reduction of Area in % | - |
| - | - | - | Hardness in BHN | - |
| - | - | - | Impact in Joule | - |

| Cross Reference Table | | | | | |
|-----------------------|----------|----------------|------------------------------|--|--|
| Material | Standard | Country | Grade Belong to the Industry | | |
| 1.6781 | EN | European Union | Casting | | |
| 1.6781 | DIN | Germany | Casting | | |
| G17NiCrMo13-6 | DIN | Germany | Casting | | |
| G17NiCrMo13-6 | EN | European Union | Casting | | |
| G17NiCrMo13-6 | AFNOR NF | France | Casting | | |
| GS-18NiCrMo12 6 | DIN | Germany | Casting | | |
| 1.6781 | DIN | Germany | Casting | | |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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